



Arne Wahrburg^(*), 2016-10-14

Cartesian Contact Force and Torque Estimation for Redundant Manipulators

IROS'16 Workshop: The Mechatronics behind Force/Torque Controlled Robot Actuation – Secrets & Challenges

^(*)ABB Corporate Research Germany, arne.wahrburg@de.abb.com

CCFE for Redundant Manipulators

Content

- Estimating Joint Load Torques
 - Static Approach
 - Generalized Momentum Observer
- Estimating Cartesian Contact Forces and Torques
 - Configuration Dependency
 - Effects of Redundancy
 - Exploiting Prior Knowledge
 - Direct Estimation in Cartesian Space
- Applications of Force / Torque Estimation
 - Sensorless Null-Space Admittance
 - Sensorless Cartesian Admittance

Joint Load Torque Estimation

CCFE for Redundant Manipulators

Straightforward Approach to Load Torque Estimation

- Rigid joint manipulator dynamics

$$M(q)\ddot{q} + C(q, \dot{q})\dot{q} + G(q) + \tau_{fric} + \tau_{ext} = \tau_{mot}$$

- **Static approach:** Solve dynamics for τ_{ext}

$$M\ddot{q} + C\dot{q} + G + \tau_{fric} + \tau_{ext} = \tau_{mot}$$

↓

$$\hat{\tau}_{ext} = \tau_{mot} - \tau_{fric} - M\ddot{q} - C\dot{q} - G$$

- Calculating $\ddot{q} \rightarrow$ noise amplification
- Practical solution: Assume $\ddot{q} = 0$
 - Much less low-pass filtering needed...
 - ...but acceleration spikes occur

[Stolt et al. 2012],
[Stolt et al. 2015]

CCFE for Redundant Manipulators

Generalized Momentum Observer Approach

- **Generalized Momentum Observer** approach: Reformulate manipulator dynamics in **different coordinates to get rid of \ddot{q}**
- Introduce $p = M(q) \cdot \dot{q}$ and reformulate manipulator dynamics

$$\dot{p} = \tau_{mot} + C^T \dot{q} - G - \tau_{fric} - \tau_{ext}$$

- Choose diagonal L and implement

$$\begin{aligned} \hat{\dot{p}} &= \tau_{mot} + C^T \dot{q} - G - \tau_{fric} + L(p - \hat{p}) \\ \hat{\tau}_{ext} &= -L(p - \hat{p}) \end{aligned}$$

- Diagonal matrix L results in $\hat{\tau}_{ext,i} = \frac{l_i}{s+l_i} \cdot \tau_{ext,i}$
- + Reduced acceleration spikes
- Higher demands on model quality & implementation effort

Estimates are decoupled, can be shown to be a special case of Fault Isolation Observers, [Ding2013, Wahrburg et al. 2015]

[De Luca and
Mattone 2003],
[De Luca et al. 2006],

CCFE for Redundant Manipulators

General Remarks on Joint Load Torque Estimation

- Do not expect miracles – **model quality matters** a lot
 - Gravity, **Friction**, Inertia, Coriolis, other disturbances
- There is no such thing as “joint **load** torque sensing”
 - Even with joint torque sensors, you need a good model
- Desired results of joint level estimation
 - Joint **load torque estimates** (good)
 - Information about **uncertainty** in load torque estimates (even better)
 - How much to “trust” estimates in subsequent steps?

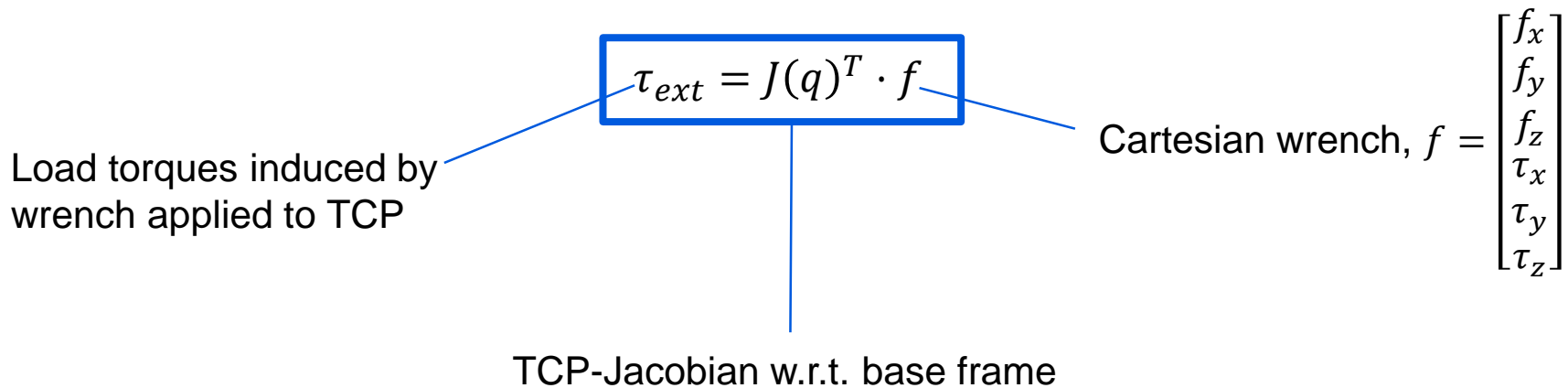
Cartesian Contact Force (and Torque) Estimation

CCFE for Redundant Manipulators

General Remarks on CCFE

- Assumption: Contact at the **TCP** only
 - Results will be corrupted if assumption is not met
 - Alternative: Estimation of contact point
- For pure TCP contact

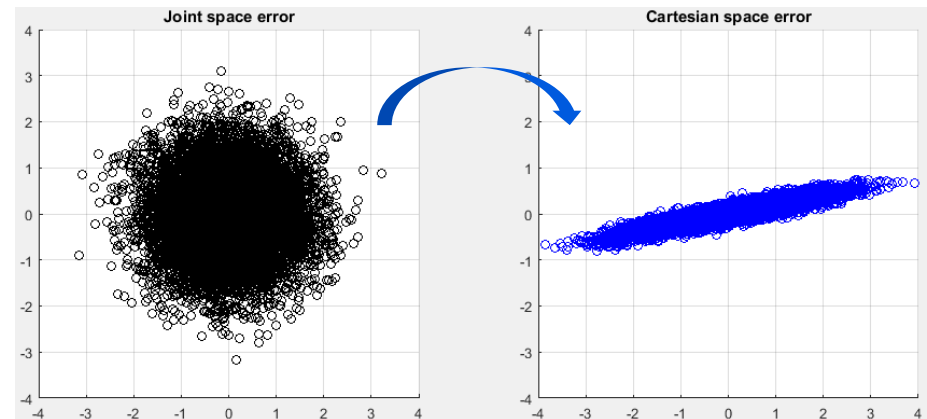
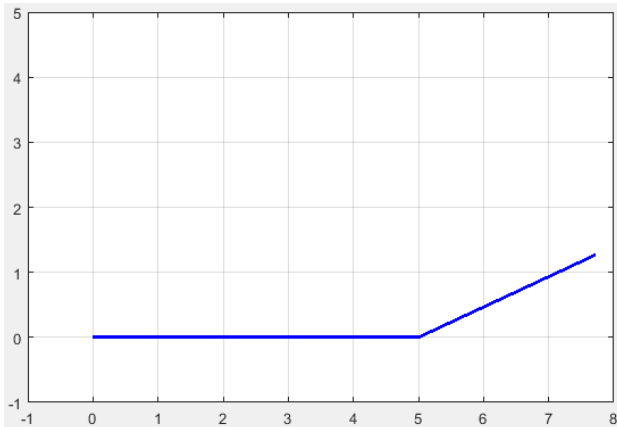
[Buondonno and De Luca 2016]



CCFE for Redundant Manipulators

Mapping from Joint to Cartesian Space

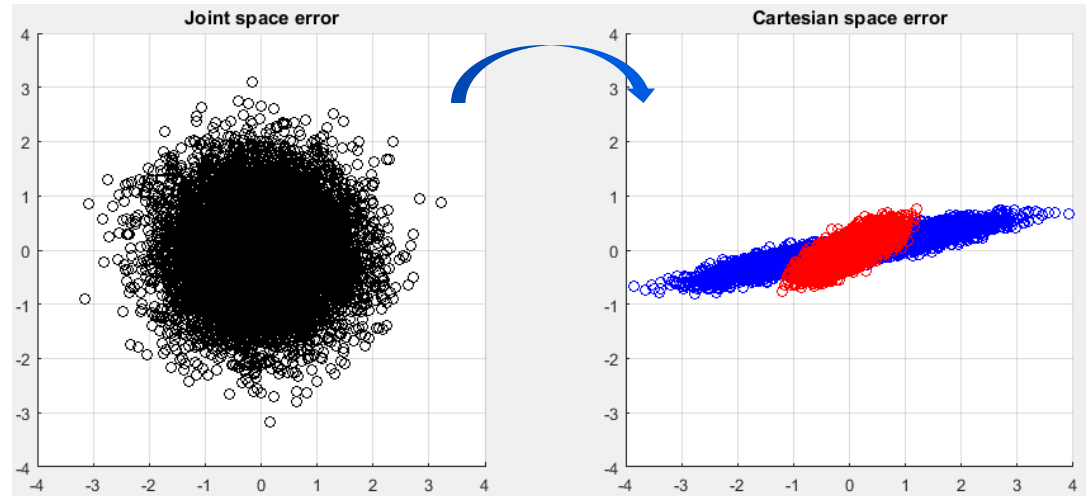
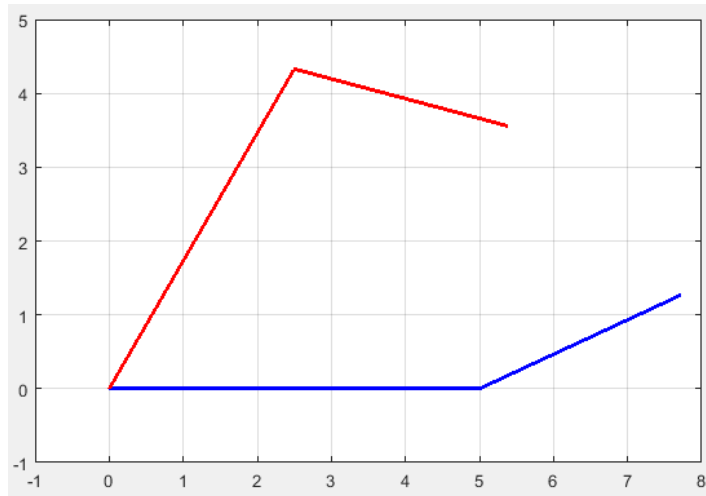
- How to find \hat{f} , given joint space estimates \hat{t}_{ext} ?
- Intuitive approach: Invert $\tau_{ext} = J(q)^T \cdot f$
 $\Rightarrow \hat{f} = (J(q)^T)^{-1} \cdot \hat{t}_{ext} = W(q) \cdot \hat{t}_{ext}$
- What's the effect of uncertainty?
 - $\hat{t}_{ext} = \tau_{ext} + e_j$, $\mathbb{E}[e_j] = 0$, $\text{Var}[e_j] = \Sigma_j$



- Background: Transformation of covariance, $\Sigma_f(q) = W(q) \cdot \Sigma_j \cdot W(q)^T$

CCFE for Redundant Manipulators Configuration Dependency

- Important to notice: $\Sigma_f(q) = W(q) \cdot \Sigma_j \cdot W(q)^T$



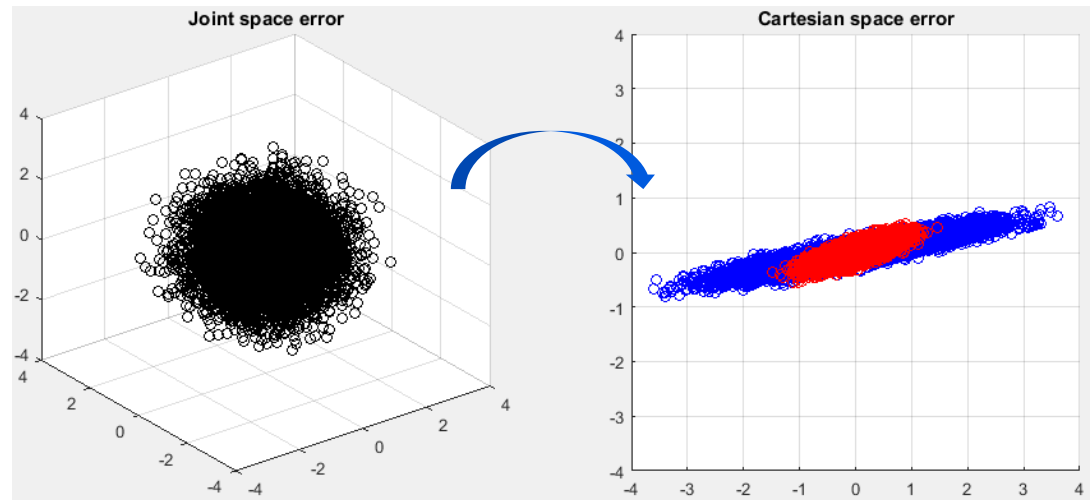
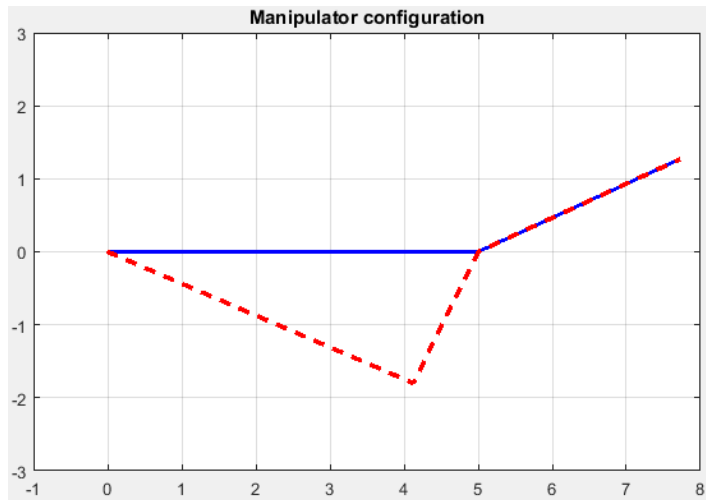
- Same uncertainty in joint space but varying uncertainty in Cartesian space
- Cartesian estimation accuracy is configuration dependent

CCFE for Redundant Manipulators

General Effect of Redundancy

- What about redundant manipulators?
- Intuitive approach: Use pseudo-inverse

$$\Rightarrow \hat{f} = (J(q)^T)^+ \cdot \hat{t}_{ext} = W(q) \cdot \hat{t}_{ext}$$



- Reduced variance in Cartesian space
- More information^(*) ⇒ better results

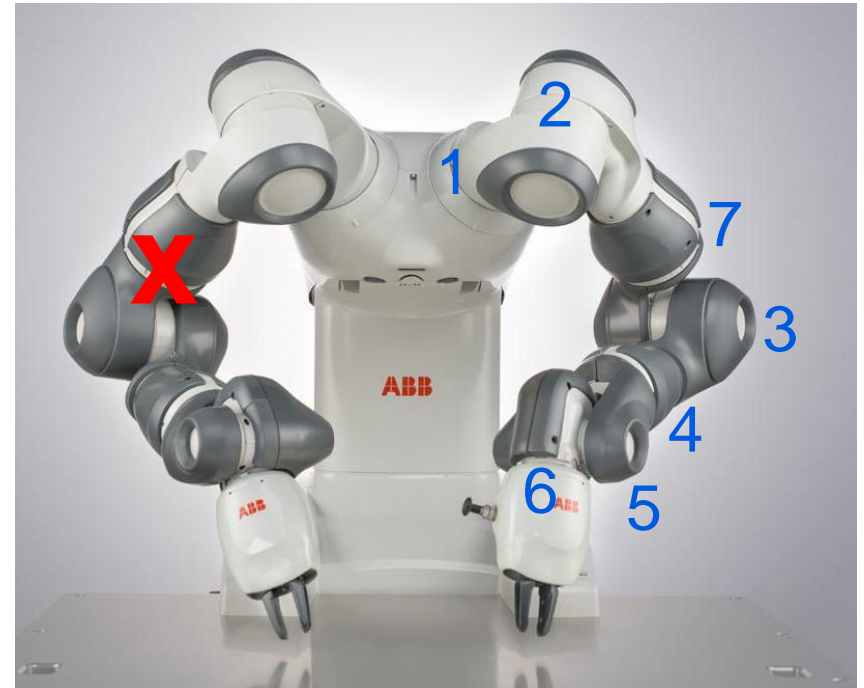
^(*)of the same quality

CCFE for Redundant Manipulators

General Effect of Redundancy

- YuMi example
Comparing the 7 DoF YuMi to a “virtually 6 DoF” YuMi
- Assuming $\Sigma_j = I$
(all joints are the same)

Component	Change of variance (7 DoF compared to 6 DoF)
f_x	-5.09%
f_y	-49.22%
f_z	-13.17%
τ_x	-49.49%
τ_y	-0.18%
τ_z	-8.96%

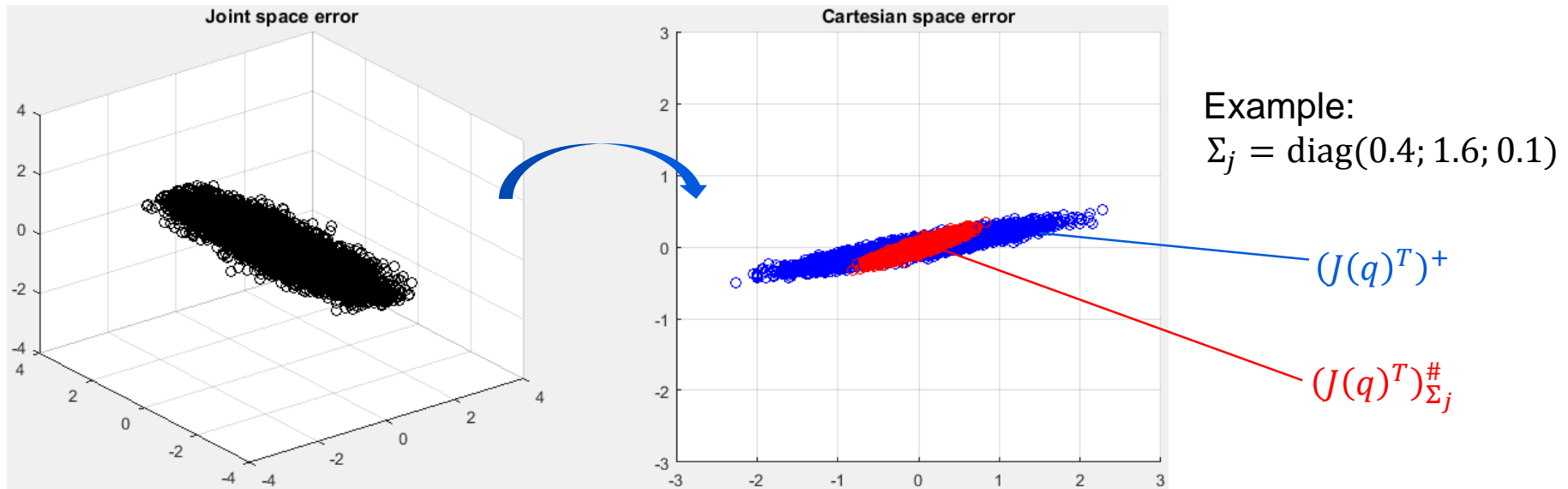


- Significant reduction of variance for some components
(but keep configuration dependency in mind!)

CCFE for Redundant Manipulators Exploiting Joint Space Prior Information

[Stolt et al. 2012],
[Wahrburg et al.
2014]

- How to exploit prior knowledge in joint space?
→ joint-level estimation quality differs among joints ($\Sigma_j \neq I$)
- Maximum likelihood estimator $\hat{f} = \underbrace{(J(q) \cdot \Sigma_j^{-1} \cdot J(q)^T)^{-1} \cdot J(q) \cdot \Sigma_j^{-1}}_{W(q) = (J(q)^T)_{\Sigma_j}^{\#}} \cdot \hat{t}_{ext}$



→ Prior knowledge in joint space improves Cartesian estimation

CCFE for Redundant Manipulators

Exploiting Joint Space Prior Information

- YuMi example: $J(q) \in \mathbb{R}^{6 \times 7}$
- Artificial joint space covariance: $\Sigma_j = \text{diag}(1,1,1,1,1,1,100)$
 → all joints are the same except for J7

$$(J^T)^+ = \begin{bmatrix} 2.35 & 1.63 & -5.73 & 0.01 & 3.12 & 0.44 & 0.63 \\ 2.78 & -0.15 & -1.80 & -0.88 & -0.77 & -0.86 & -1.46 \\ 0.28 & 1.53 & 1.52 & 0.45 & -2.27 & 1.45 & 0.52 \\ 0.26 & -0.48 & -0.02 & 0.32 & 0.38 & -0.36 & 0.34 \\ -0.01 & -0.08 & 0.14 & 0.33 & -0.72 & 0.52 & -0.02 \\ -0.02 & 0.18 & -0.21 & 0.22 & 0.85 & 0.52 & -0.13 \end{bmatrix}$$

$$(J^T)_{\Sigma_j}^{\#} = \begin{bmatrix} 2.04 & 2.28 & -5.86 & 1.12 & 3.04 & -0.31 & 0.00 \\ 3.51 & -1.51 & -1.51 & -3.47 & -0.54 & 0.88 & -0.00 \\ 0.02 & 2.07 & 1.42 & 1.37 & -2.35 & 0.84 & 0.00 \\ 0.09 & -0.13 & -0.09 & 0.92 & 0.33 & -0.76 & 0.00 \\ -0.01 & -0.09 & 0.15 & 0.31 & -0.72 & 0.54 & -0.00 \\ 0.04 & 0.05 & -0.19 & -0.01 & 0.87 & 0.67 & -0.00 \end{bmatrix}$$

Result (e.g.)

$$\sigma_{f_x}^2 \Big|_+ = 4050$$

$$\sigma_{f_x}^2 \Big|_{\#} = 54.28$$

Information from J7 not used because it's known to be "bad"

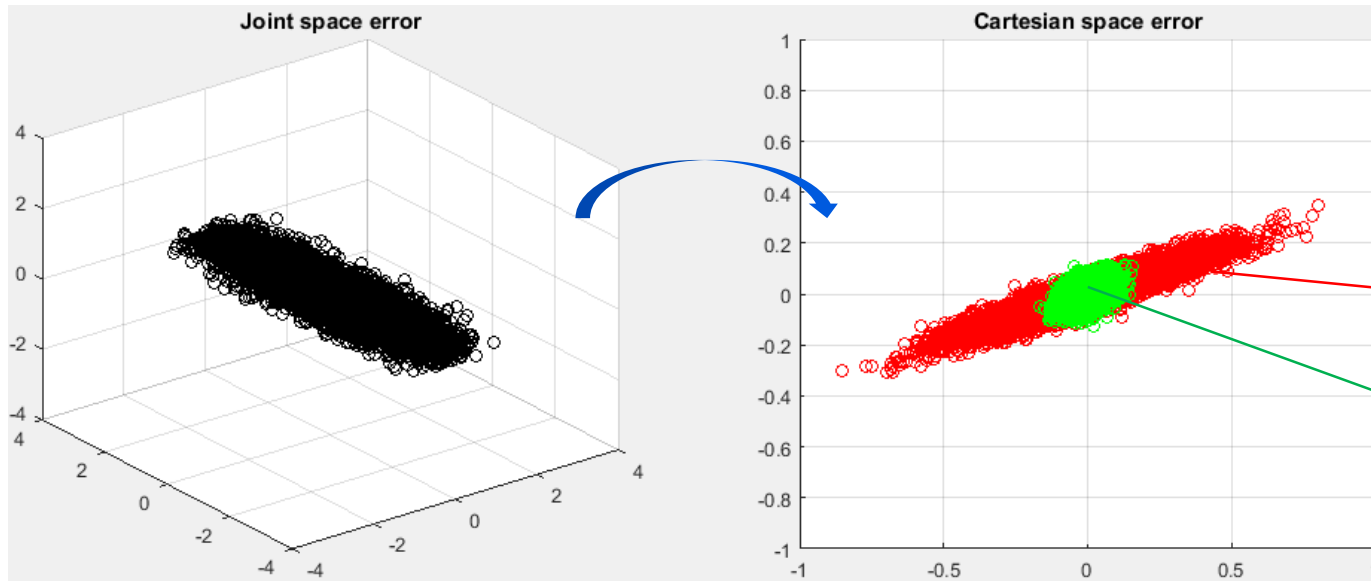
CCFE for Redundant Manipulators

Exploiting Cartesian Space Prior Information

[Stolt et al. 2012],
[Wahrburg et al.
2014]

- How to exploit prior knowledge in Cartesian space? ($\bar{\Sigma}_f^{-1} \neq 0$)
- Maximum a-posteriori estimator

$$\hat{f} = \underbrace{(J(q) \cdot \Sigma_j^{-1} \cdot J(q)^T + \bar{\Sigma}_f^{-1})^{-1}}_{W(q) = (J(q)^T)_{\Sigma_j, \Sigma_f}^{\#}} \cdot J(q) \cdot \Sigma_j^{-1} \cdot \hat{t}_{ext}$$



Example:

$$\bar{\Sigma}_f = \text{diag}(0.1; 1.0)$$

$$(J(q)^T)_{\Sigma_j}^{\#}$$

$$(J(q)^T)_{\Sigma_j, \Sigma_f}^{\#}$$

→ Prior on Cartesian estimates can substantially reduce variance

CCFE for Redundant Manipulators

Direct Estimation in Cartesian Space

[Wahrburg et al.
2015]

- Improved **Cartesian estimation**: Kalman filter approach
- Formulating an **augmented system**

$$\begin{bmatrix} \dot{p} \\ \dot{f} \end{bmatrix} = \begin{bmatrix} 0 & -J^T \\ 0 & 0 \end{bmatrix} \begin{bmatrix} p \\ f \end{bmatrix} + \begin{bmatrix} I \\ 0 \end{bmatrix} \bar{\tau} + \begin{bmatrix} w_p \\ w_f \end{bmatrix},$$

$$p_{meas} = [I \quad 0] \begin{bmatrix} p \\ f \end{bmatrix} + v$$

- $\bar{\tau} = \tau_{mot} + C^T \dot{q} - G - \tau_{fric}$
- Standard disturbance observer assumption: $\dot{f} = 0$
- Estimate obtained from $\hat{f} = [0 \quad I] \hat{x}$
- No inversion of $J(q)^T$
- Joint space prior taken into account by $w_p \sim \mathcal{N}(0, \Sigma_j)$
- Superior performance compared to „joint-space detour“

CCFE for Redundant Manipulators

Actively Exploiting Redundancy w.r.t. CCFE

[Wahrburg et al. 2016]

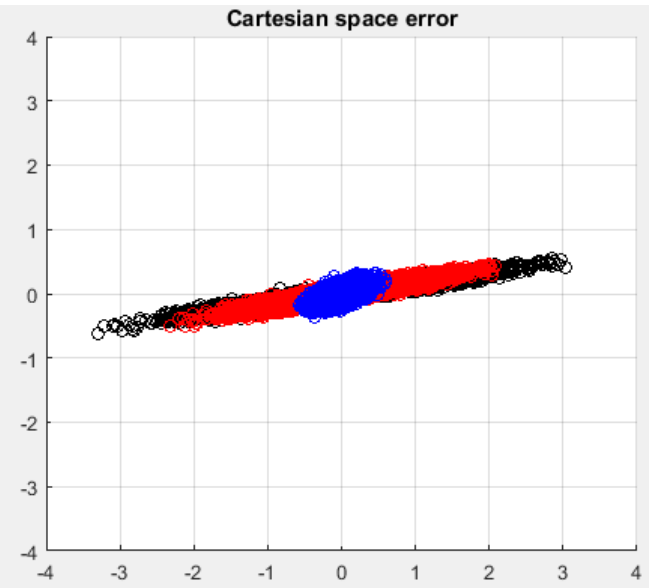
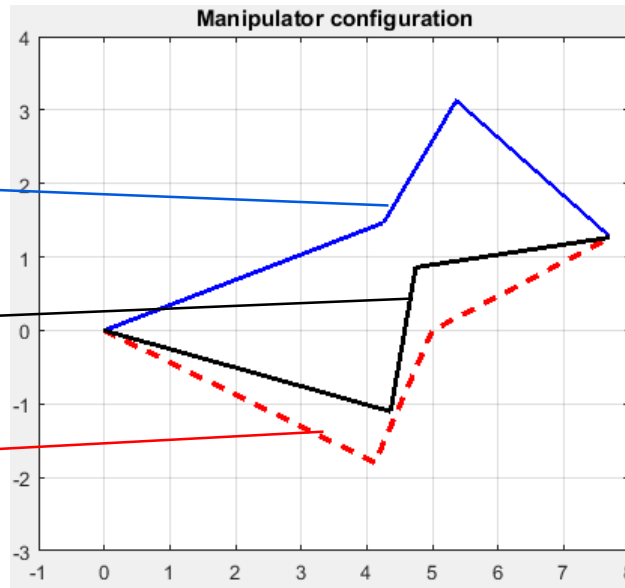
- How to **actively exploit redundancy** w.r.t. CCFE?
 → For a given TCP pose, there are infinitely many configurations...which one is the best for CCFE?
- Solve optimization problem $\underset{q \in \{\mathcal{N}(x_{TCP}) \cap \mathcal{A}\}}{\text{minimize}} \text{tr} \left(\Lambda(J(q)\Sigma_j^{-1}J^T(q) + \bar{\Sigma}_f^{-1})^{-1} \right)$

Example: focusing on x-force

Best possible configuration

Worst possible configuration

Configuration we used before



- Real-world example: s. IROS'16 paper

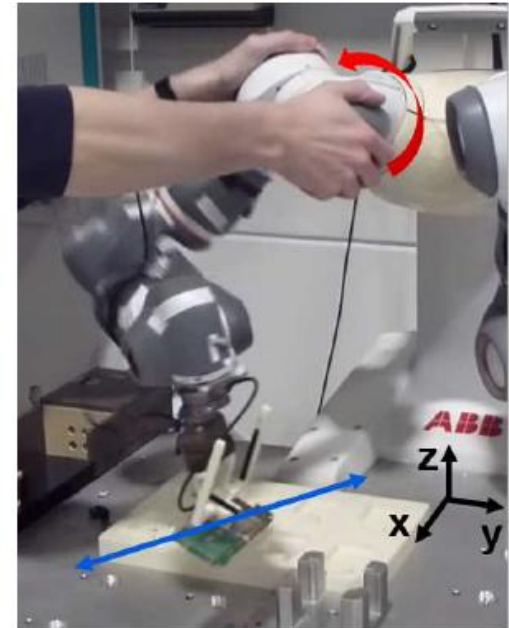
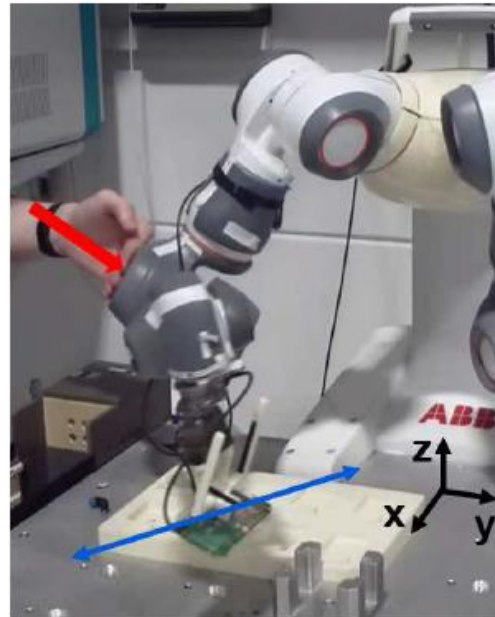
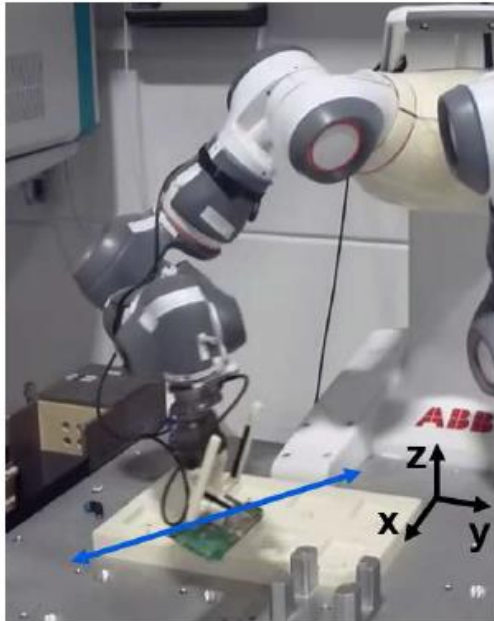
Applications

CCFE for Redundant Manipulators

Sensorless Null-Space Admittance Control

[Wahrburg et al.
2016]

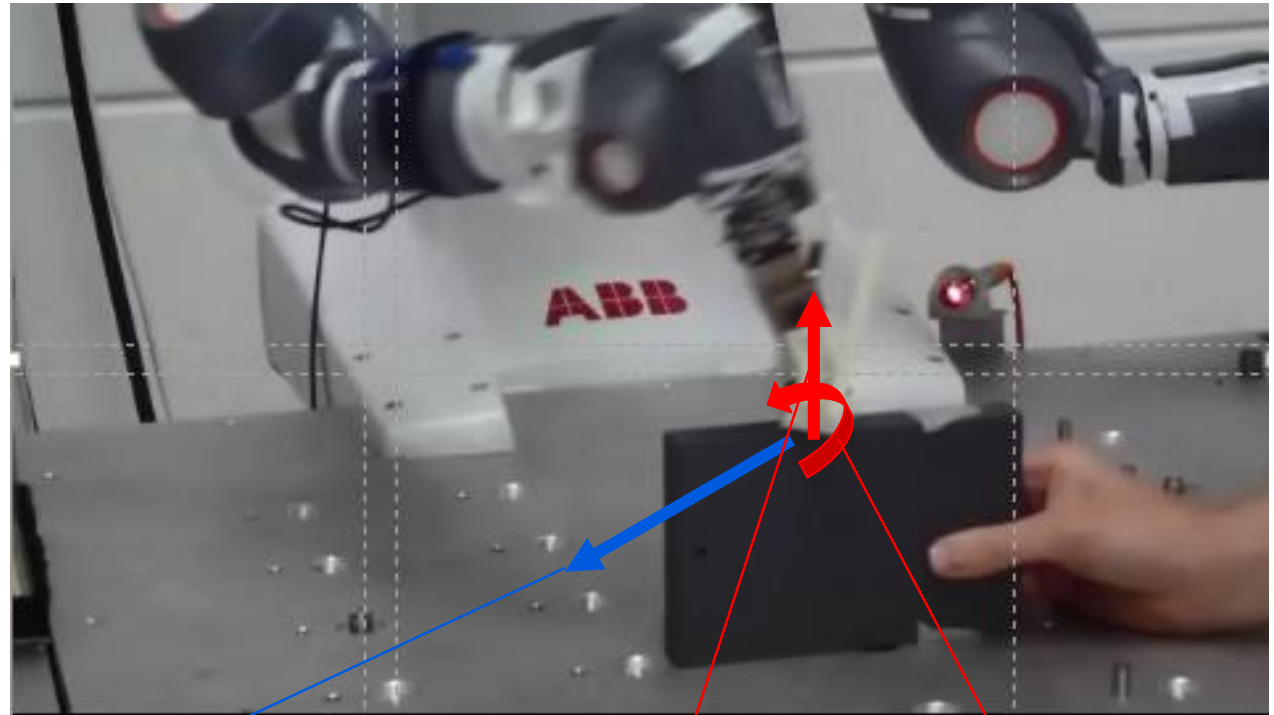
- Joint space admittance control with null-space projection
- High TCP accuracy due to admittance control
- Also works at high speeds



CCFE for Redundant Manipulators

Sensorless Cartesian Admittance Control

- Estimation accuracy and lag are sufficient for admittance control
- CCFE using motor currents and joint angles only
- Contact stability even in stiff contact situations
- Rotational admittance control possible

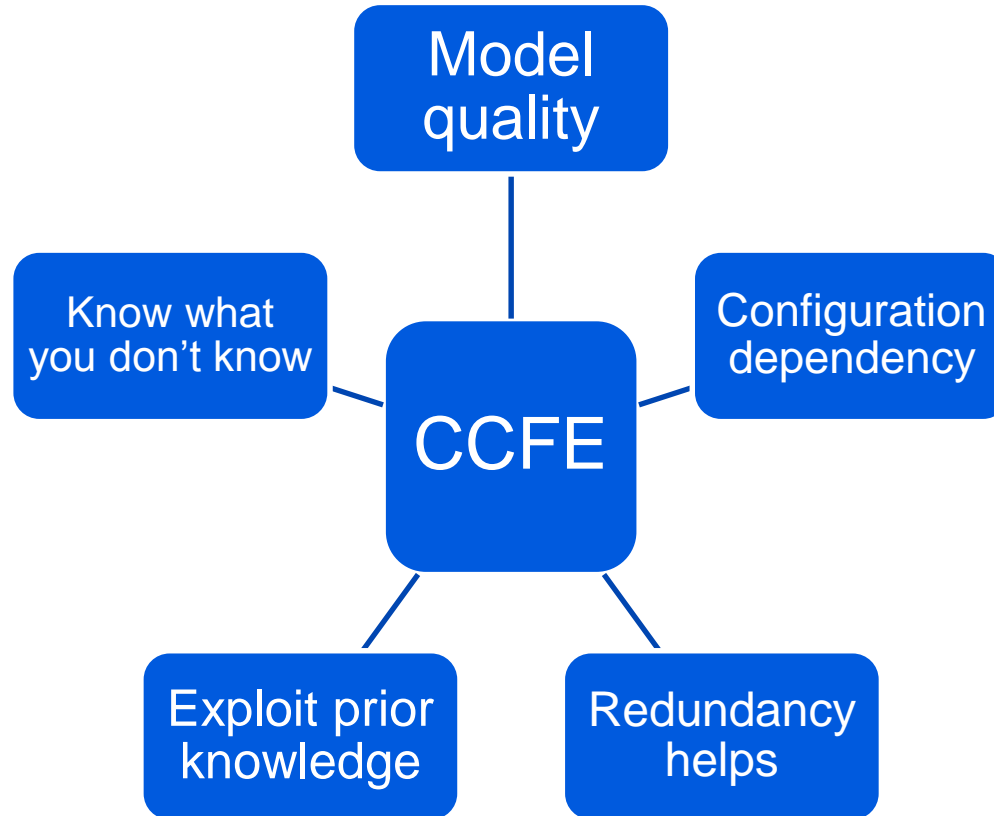


Originally commanded motion

Rotational admittance about x

Translational admittance in z

CCFE for Redundant Manipulators Summary



CCFE for Redundant Manipulators

References

- G. Buondonno and A. De Luca, “Combining Real and Virtual Sensors for Measuring Interaction Forces and Moments Acting on a Robot,” *Proc. of IEEE/RSJ IROS*, 2016.
- A. De Luca and R. Mattone, “Actuator failure detection and isolation using generalized momenta,” *Proc. of IEEE ICRA*, pp. 634–639, 2003.
- A. De Luca, A. Albu-Schäffer, S. Haddadin, and G. Hirzinger, “Collision detection and safe reaction with the DLR-III lightweight manipulator arm,” *Proc. of IEEE/RSJ IROS*, pp. 1623–1630, 2006.
- S. Ding: “Model-Based Fault Diagnosis Techniques”, Springer, 2013.
- A. Stolt, M. Linderoth, A. Robertsson, and R. Johansson: “Force controlled robotic assembly without a force sensor,” *Proc. of IEEE ICRA*, pp. 1538–1543, 2012.
- A. Stolt: “On Robotic Assembly Using Contact Force Control and Estimation”. PhD thesis, Lund University, 2015.
- A. Wahrburg, S. Zeiss, B. Matthias, and H. Ding, “Contact force estimation for robotic assembly using motor torques,” *Proc. of IEEE CASE*, pp. 1252–1257, 2014.
- A. Wahrburg, E. Morara, G. Cesari, B. Matthias, and H. Ding: “Cartesian Contact Force Estimation for Robotic Manipulators using Kalman Filters and the Generalized Momentum”, *Proc. of IEEE CASE*, pp. 1230-1235, 2015.
- A. Wahrburg, H. Ding, and B. Matthias, “Cartesian contact force estimation for robotic manipulators – a fault isolation perspective,” *Proc. of IFAC SAFEPROC*, pp. 1232–1237, 2015.
- A. Wahrburg, J. Bös, B. Matthias, F. Dai, and H. Ding: “Sensorless Null-Space Admittance Control for Redundant Manipulators”, *Proc. of ISR Robotics*, 2016.
- A. Wahrburg, A. Robertsson, B. Matthias, F. Dai, and H. Ding: “Improving Contact Force Estimation Accuracy by Optimal Redundancy Resolution,” *Proc. of IEEE/RSJ IROS*, 2016.

...just to name a few – check out the references for more literature

Power and productivity
for a better world™

